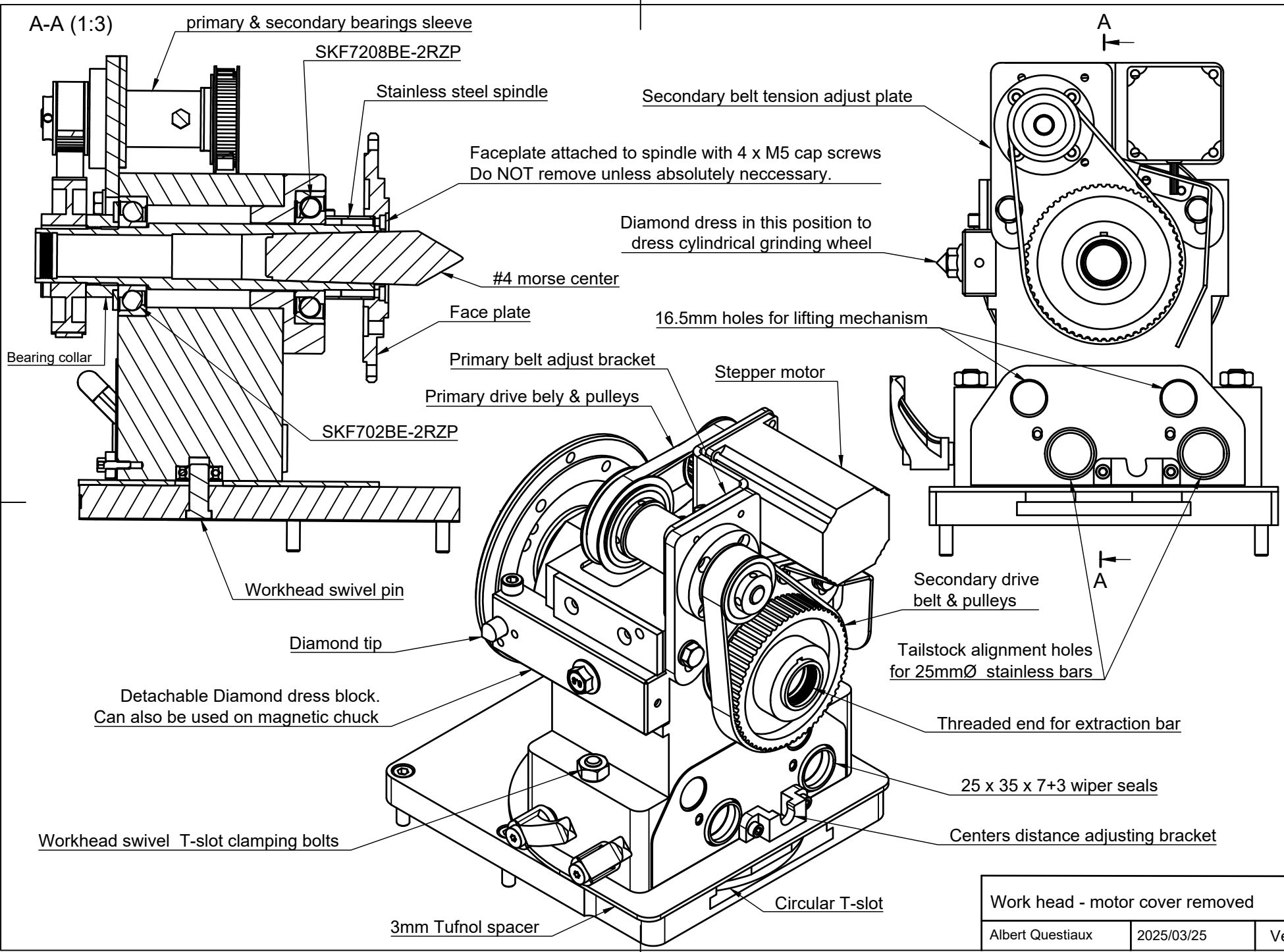
A-A (1:3)
primary & secondary bearings sleeve
SKF7208BE-2RZP
Stainless steel spindle
Faceplate attached to spindle with 4 x M5 cap screws
Do NOT remove unless absolutely neccessary.
#4 morse center
Face plate
Bearing collar
SKF702BE-2RZP
Workhead swivel pin
Diamond tip
Detachable Diamond dress block.
Can also be used on magnetic chuck
Workhead swivel T-slot clamping bolts
3mm Tufnol spacer
Primary belt adjust bracket
Primary drive bely & pulleys
Stepper motor
Secondary belt tension adjust plate
Diamond dress in this position to
dress cylindrical grinding wheel
16.5mm holes for lifting mechanism
A
A
Secondary drive
belt & pulleys
Tailstock alignment holes
for 25mmØ stainless bars
Threaded end for extraction bar
25 x 35 x 7+3 wiper seals
Centers distance adjusting bracket
Circular T-slot
Work head - motor cover removed
Albert Questiaux
2025/03/25
Ver 3